

Technical Features

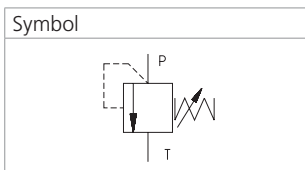
- › Hydraulic safety relief valve suitable for use as a safety device in Category IV Group 2 applications acc.to European Commission (EC) Pressure Equipment Directive (PED) 2014/68/EU
- › CE marked valves are supplied with "Declaration of Conformity", "Operating Instructions" and the list of residual risks
- › Always follow the operating instructions supplied with the valve
- › Excellent stability throughout flow range with rapid response to dynamic pressure changes
- › Low hysteresis, accurate pressure control and low pressure drop through CFD optimized flow paths
- › Wide pressure range up to 320 bar
- › Hardened precision parts
- › Sharp-edged steel seats for dirt-tolerant performance
- › Leak-free closing, suitable for fast cycling with long life
- › In the standard version, the valve is black oxide coated

Functional Description

A poppet type, direct acting hydraulic relief valve in the form of a screw-in cartridge intended for use as a pressure limiting device for common hydraulic circuit protection. The spring acts on the poppet and presses it onto the valve seat. If the hydraulic pressure is below the pre-set value, the valve is closed. If the hydraulic force exceeds the pre-set value the valve opens and flow passes to the tank port until the system pressure falls below the spring pre-set value and the valve closes again.

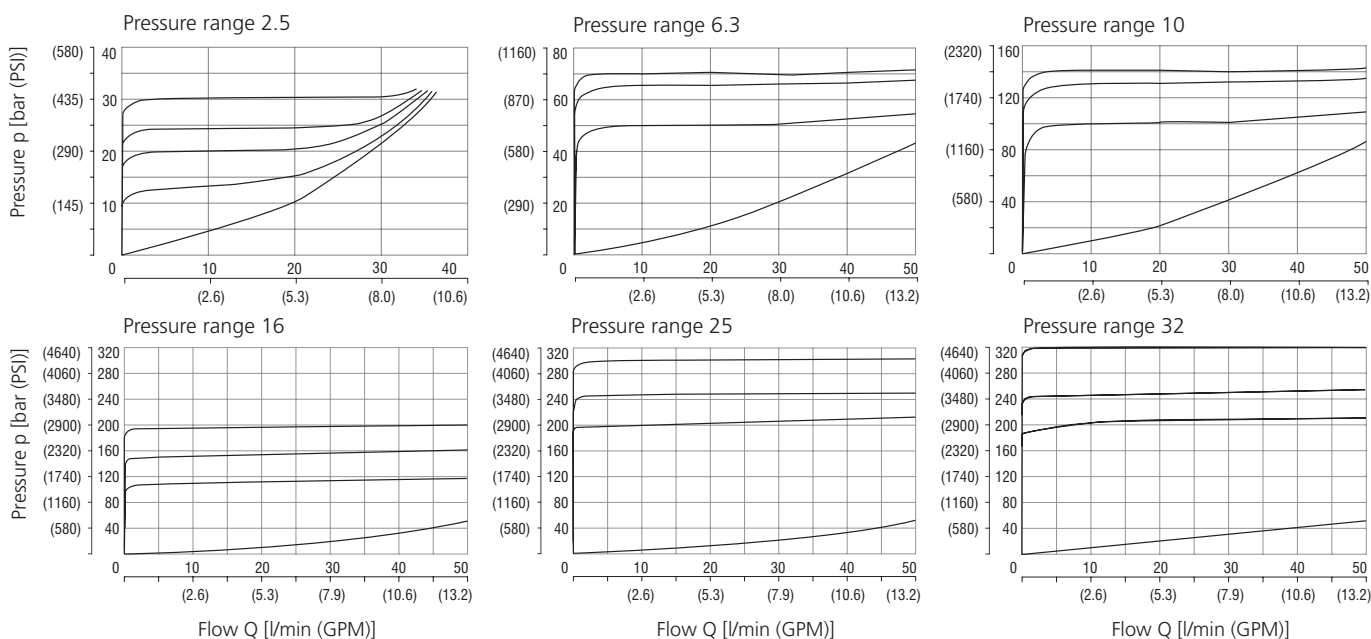
Technical Data

Valve size / Cartridge cavity		M28x1.5 / QP2
Max. flow	l/min (GPM)	50 (13.2)
Max. operating pressure	bar (PSI)	320 (4640)
Fluid temperature range (NBR)	°C (°F)	-30 ...+100 (-22... 212)
Fluid temperature range (FPM)	°C (°F)	-20 ...+120 (-4... 248)
Viscosity range	mm ² /s (SUS)	10 ... 500 (49 ... 2450)
Mass	kg (lbs)	0.4 (0.88)
Datasheet		Type
General information		GI_0060
Product and operating conditions		
Valve bodies	In-line mounted	SB_0018
SB-QP2*		
Cavity details	SMT_0019	SMT-QP2*
Spare parts		SP_8010



Characteristics measured at v = 32 mm²/s (156 SUS)

Relief pressure related to flow rate



Valves Adjusted by the Manufacturer

- › The valves are adjusted for the specified pressure at the relevant flow rate and they are fitted with tamper-indicating seals
- › The pressure and flow rate values are indicated in the valve description on the product [pressure: in bar, flow rate in l/min]
- › The seals bear the company logo

Valves NOT Adjusted by the Manufacturer

- › Valves have no tamper-indicating seals
- › No pressure and no flow rate indicated
- › After the completion of the functional test, the adjusting screw is completely loosened and the pressure is set to $p = 0$ bar
- › To adjust the required valve pressure proceed as follows:
 - turn the adjusting screw to the right (clockwise) to increase the pressure
 - turn the adjusting screw to the left (counter-clockwise) to decrease the pressure
- › The manufacturer accepts no responsibility for the adjustment, securing, and sealing of the valve

Residual Risks

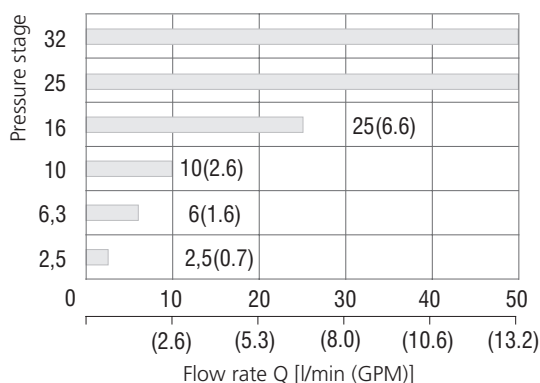
Residual risks are listed and preventive measures against the occurrence of residual risk are described in the document „Operating instructions for pressure relief valve VPP2-06-SV/xx-CE1017“ which is delivered with each valve.

Operating Region

The diagram shows the operating region where the valve meets the requirements of Directive 2014/68/EU and Standard ISO 4126-1 on maximum short-time overshoot of system pressure by 10 % above the set cracking pressure when the valve opens.

The dynamics of the valve depend on the kinematic viscosity of working fluid.

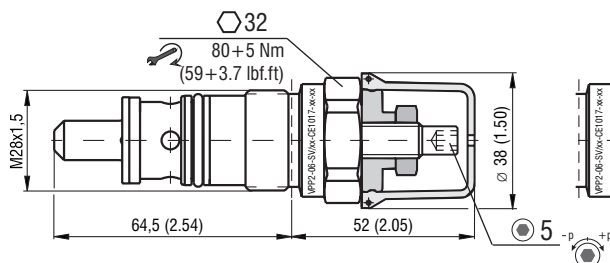
Measurement conditions: oil Renolin VG 32, $T = 40$ °C (104 °F), $V = 0.5$ l (0.132 gal US)



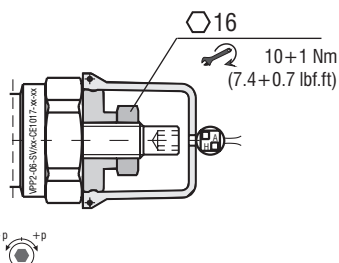
Operating region characteristics from certification of VPP2-06*CE*

Dimensions in millimeters (inches)

Model T



Model L



Ordering Code

VPP2-06- V / - CE1017- -

Pressure relief valve, PED certified, poppet type, direct acting M28x1.5

Adjustment option

allen key (hex. 5), with protective cap **T**
 allen key (hex. 5), with protective cap, sealable (lockwire holes) **L**

Model

screw-in cartridge

Pressure range

up to 25 bar (360 PSI) **2,5**
 up to 63 bar (910 PSI) **6,3**
 up to 100 bar (1450 PSI) **10**
 up to 160 bar (2320 PSI) **16**
 up to 250 bar (3630 PSI) **25**
 up to 320 bar (4600 PSI) **32**

Surface treatment
 No designation black oxide coating
A zinc-coated (ZnCr-3), ISO 9227 (240 h)
B zinc-coated (ZnNi), ISO 9227 (520 h)

Relief pressure and flow rate setting
120/5.8 120 bar / 5.8 l/min

Certification PED
 notified body number CE1017

No designation
V

Seals
 NBR
 FPM (Viton)

If not preset valves are ordered, pressure and flow rate information is not shown.